

The MC Series are 30-60 Ton Modular Units in a HIGH or LOW building configuration. These units are built in take apart construction for ease of shipment and delivery and can be twinned for larger applications. The units utilize a fluid cooler/dry cooler, a building loop, water cooled or cooling tower for cooling. No remote condenser applications as they are built "green" with the least amount of refrigerant.

# DXair Pool Dehumidifiers MC Series 30 to 60 Tons

G-60 Galvanized

The options-rich MC Model provides the DXair product lineup with a large capacity, modular unit that performs at a high level. Made in

The perfect balance of water and air.



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### **PERFORMANCE DATA**

PERFORMANCE (w/ fan & pump pwr)										
Model	GPM	CFM	Coolin	g 86° F						
iviodei	GPIVI	Crivi	САР	EER						
MC360	90	12,000	395,246	13.1						
MC480	120	16,000	555,796	16.1						
MC600	150	20,000	642,387	15.4						
MC720	180	24,000	790,649	13.1						

# EFFICIENCY AND ENVIRONMENTALLY FRIENDLY

With the MC Model, DXair can satisfy your needs up to 200 tons with these large R-410A capacity units. The MC unit is available from 30 to 60 nominal tons in two-stage or four-stage compressor configurations. These highly efficient units not only will reduce your operating costs but play their part in reducing  ${\rm CO}_2$  emissions.



### **DXAIR POOL DEHUMIDIFIERS**

Specializing in efficient green technology for commercial heating and cooling products, DXair provides one of the leading pool dehumidifiers in the market, which ensures that you are buying a unit that you can trust. DXair is dedicated to providing highly efficient cooling solutions to the private and public sectors.

DXair is always on the forefront of product development and innovative design to optimize dehumidifier performance. Our products are designed and manufactured to the highest quality, reflecting the nocompromise standards for which DXair is renowned in order to provide our customers with the highest level of satisfaction and comfort. The variety of options, energy efficiency and uncompromising quality of all DXair products makes them the ideal choice for the commercial new construction market and the ease of designing into tight retrofit spaces of buildings.

DXair engineering efforts have been focused on providing a greener world for future generations. Faced with today's tough environmental challenges and with global warming, DXair is more committed than ever to develop solutions which utilize sustainable energy sources in order to conserve our planet's resources. With our Reduced Refrigerant Management System (RRMS) dehumidifiers, you not only will save money on energy bills but also help create a better world.

The MC Model is the result of our almost 40+ years of research and development experience in the US market. It is the most flexible technology available today, designed to improve reliability, reduce installation costs and provide your building with the cost savings and environmental control you expect from DXair.

#### **About DXair in North America**

DXair is a leading source of high quality, state-of-the-art dehumidification systems in North America.



### Proven and Tested Technologies

DXair pool dehumidification systems are manufactured with rigorous standards and factory tested to ensurie trustworthy operation over the life of the unit. ISO 9001 and ISO 14001 certified facilities provide consistent quality in every unit built.



### MC SERIES POOL DEHUMIDIFIERS







Closed Cell Foam Insulation

### MC MODEL

This large capacity pool dehumidifier offers high efficiency, value added features and multi-levels of capacity with standard features like scroll compressors, variable air volume and 100% outside air capability giving you the flexibility, performance and quiet operation needed to exceed the expectations of your clients.

### Quality

Rigorous factory testing helps to ensure no hassles from the start while DXair's 30+ years of experience is your assurance of the highest quality product. Multiple refrigerant circuits provide redundancy in the event of component failure.

### **Advantages of DXair Technology**

- Optimum comfort
- Scroll compressor
- Simple installation and operation
- Low installation costs
- Lower operating costs
- Flexibility in designing and installation
- Energy efficiency
- Modular design
- Superior quality
- Quiet operation

#### Flexible Installation

All units are available in two different configurations.

**Vertical High Configuration (high-boy):** The VH design concept is to provide a unit that will facilitate on site handling and can be installed in locations difficult to access. All units can be broken down into separate modules that can pass through a 36" wide standard size door or service

elevator. The MC360 ships in two sections and can be easily broken down into three separate sections; the fan section, main heating/cooling section and the economizer/filter bank section. The MC480 through MC720 ships in four sections and can be broken into six separate sections, two each as previously mentioned. Very few competitive equipment manufacturers have this capability.

**Vertical Low Configuration (low-boy):** The VL is designed for those applications where there is a restriction in the height of the unit. In this unit the blower is dropped into the main coil section reducing the unit's overall height and increasing unit depth. The MC360 ships in one section and can be separated into two sections, the main refrigeration and blower sections and the filter section. Unit sizes MC480 through MC720 ships in two sections and can be separated into four sections for transportation and access into the plant room.

### **Quiet Operation**

Proper acoustical considerations are a critical part of every system's design and operation. Multiple scroll compressors, equipment liners, balanced fans, and heavy-duty construction make the MC Model inherently quiet. Each system design and installation should be reviewed for its own unique requirements. For job specific requirements, contact an acoustical consultant for guidance and recommendations.

### Serviceability

All units are designed to be serviced from the front of the unit. Schrader valves for the high and low pressure gauges are standard, along with easily accessible electrical box components, allow diagnosing and servicing the unit a simple task. Insulated bulkheads in all MC Models separate the compressor section from the blower section, allowing the unit to be serviced during operation.

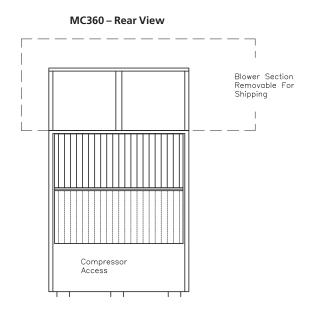
The large removable panels aid in servicing the unit, when necessary. All components are located for ease of inspection and service. Major components are out of the units airstream to allow maintenance while the unit is in operation allowing for zero down time and no disruption to the comfort levels in the building. Separate electrical knockouts on the unit allow for easy and safe routing of high and low voltage lines to the inside of the cabinet. These service features allow for the benefit of quicker and easier service access to the unit which in turn equals saving time and saving money.



### MC MODEL 360-720

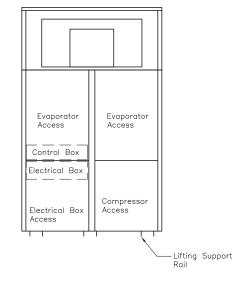
- 4 Models from 30 through 60 tons
- Available in cooling only to provide a highly efficient operating system.

# UNIT CONFIGURATIONS Vertical High – Horizontal Discharge



MC360 - Left Side View (Rear Discharge) Blower Section Removable For Section Rear Shipping Discharge VFD (Optional) Box Filter Evaporator Access Access Low VOLTAGE Electrical Compressor Access HIGH Water In-VOLTAGE (ECONO COIL 00 OPTIONAL) Pre-Cooling Condensate Drain Water Out Condensate Water In

MC360 - Front View



MC360 – Left Side View (Front Discharge)

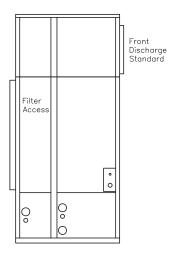


Figure 1

DXair reserves the right to make continuous improvements that may affect the dimensions above. NOTE: Filter access section is field removable.

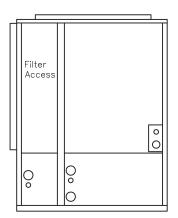
### **UNIT CONFIGURATIONS**

### **Vertical Low – Top & Front Discharge**

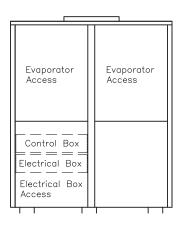
MC360 – Rear View

Compressor Access

MC360 - Left Side View (Top Discharge)



MC360 - Front View



MC360 – Left Side View (Front Discharge)

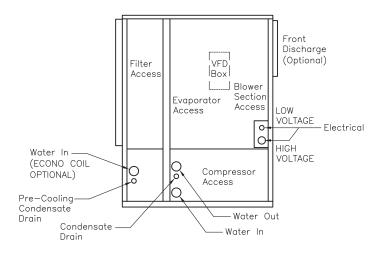


Figure 2

DXair reserves the right to make continuous improvements that may affect the dimensions above. NOTE: Filter access section is field removable.



**Belt Drive and Motor** 



**Evaporator Coil** 

### FEATURES, FUNCTIONS AND BENEFITS

### **Cabinet, Casing and Frame**

The MC Model cabinetry is constructed using heavy-gauge G-60 galvanized steel sheet metal. In addition, the framework utilizes heavy-duty internal angle iron for structural support. The angle iron members are attached using 1/2 " bolts and locking nuts for ease of disassembly and reassembly.

All interior surfaces are lined with ½" thick, 1.5 lb./cu.ft. density, micromat multi-density coated fiberglass insulation for thermal insulation and acoustical attenuation. As an option, the closed cell foam insulation is available. This is a ½" thick high density, closed cell foam insulation which is fiber free, cleanable and further benefits indoor air quality. The closed cell foam insulation adds the benefit of quiet operation by reducing casing radiated noise levels from the unit.

Protection against corrosion is a feature with the MC Model. The main cooling section and the filter section shall employ a galvanized steel drain pan coated with archem type paint for corrosion resistance. The stainless steel drain pan (special option) will last the lifetime of the unit while helping to resist corrosion and will avoid cracking that may occur with inferior steel or plastic materials.

#### **Filter Racks**

Four sided enclosed filter racks, accommodating a 4" thick filter, are standard on all MC Models. Four sided filter racks minimize unfiltered air from entering the unit allowing for cleaner, healthier air.

Quality filter doors allow for easy routine maintenance and changing of the air filter collar that is integral to the filter rack by eliminating the need for field mounted duct collars.

Units are shipped with a 4" pleated filters for premium HVAC projects.

### **Blower Housing and Motors**

The units contain either one or two forward curved high pressure class II fan assemblies depending on the model size. The fans are double width, double inlet (DWDI), welded assemblies statically and precisely balanced. In the VH Series, the fan module is isolated from the main module by the use of gaskets providing excellent vibration isolation and guiet operation. The modules are bolted together with 1/2 inch diameter bolts and locking nuts. Each fan is powered by its own motor and drive assembly. Motors are mounted on individual motor platforms for stable operation and belt tension adjustment. All assemblies include 150,000-hour re-greaseable pillow block bearings with large diameter solid steel shafts for high torque/speed operation. Drive packages comprise multiple belt, fixed pitch blower pulleys and motor sheaves sized for specific application requirements of CFM, external static pressures, and motor horsepower. All components are easily accessible for general maintenance. Motors are open drip proof NEMA T-Frame E high efficiency EPACT rated with sealed ball bearings. Precisely balanced to ensure smooth operation and designed for quiet, low velocity operation which keeps noise to a minimum.

### **Evaporator Coil**

Evaporators are enhanced fin, rifled tube type for maximum performance. Large face areas ensure low airside pressure drops and reduced face velocities to prevent condensate carry over and maximum moisture removal. Depending on the model capacity, the coils are three or four rows deep. They are mounted in a sealed drain pan to inhibit condensate build up.

The direct expansion air coil has a minimum of 3 rows fabricated with seamless copper tubing mechanically





Coax Coil



**Four-way Reversing Valve** 

bonded to rippled and corrugated aluminum fins. Each individual evaporator coil shall be removable for replacement without disturbing the remaining refrigerant circuits. Each evaporator coil circuit shall be fed by an adjustable TXV, with external equalizer, sized to provide efficient operation at full and at part load operating points in the cooling and heating modes.

### **Refrigerant Circuit**

MC Models are designed using the optimum combination of compressor, water and air coils to provide peak performance.

Each refrigerant circuit is independently piped allowing part load operation in the event of a component failure. Compressor/evaporator staging is such that air stratification is kept to a minimum. The lower evaporators on each module are staged first to keep coils wet and enhance condensate removal. In the event of an evaporator failure only the individual coil needs to be changed compared to the full face evaporators utilized by some manufacturers. All units utilize high efficiency scroll compressors. The MC360 has two compressors while the MC480 through MC720 units employ four compressors for efficient part load control, quiet operation and system redundancy. Scroll compressors are considered by many in the industry to be the best in durability and efficiency. Standard in all MC Models, this ensures that each unit will be equipped to give many years of trustworthy performance.

Each compressor has its own independent refrigerant circuit and is protected by individual branch fusing. Additional protection is provided by thermal overloads and high and low pressure safety switches. Suction and discharge schrader valves are provided for manifold gauge connections to facilitate servicing. Compressors are mounted on vibration isolators. The entire condensing section is isolated from the

air-handling compartment by the use of an insulated bulkhead partition designed to minimize sound transmission. Externally equalized balanced port thermostatic expansion valves are utilized for wide range refrigerant metering control. Superheat shifts are minimal from cooling operation ensuring stable operation in the cooling modes. All TXVs are factory set and are field adjustable for specific operating conditions. Reversing valves are large bodied to minimize refrigerant pressure drop. All refrigerant components are accessible from the front of the unit for service and maintenance.

All water to refrigerant heat exchangers (condensers) are coaxial tube-in-tube for maximum heat transfer efficiency and performance. Inner water tubes are either copper or optional cupro-nickel with large internal diameters for reduced water-side pressure drops. Outer tubes are steel, painted for corrosion protection. All condensers are rated at 600 PSIG operating refrigerant pressures and 400 PSIG water-side pressures. Condensers are individually leak tested.

All condensers are chemically cleanable. Please consult Applications Engineering or After Sales Support for proper cleaning procedures. Units are designed for single water supply/ return connections with modules being connected by the use of heavy-duty bronze unions.

Refrigerant to water heat exchangers are coaxial tube-intube type providing a robust construction, ensuring years of trouble free operation. Coaxial coils are selected and designed for peak performance, offering the best combination of low water pressure drop and maximum heat transfer in the cooling modes. Standard coaxial coils have a copper interior water tube and a steel outer shell. Cupro-nickel coils are available as an excellent option for applications where the water is of low quality.





Schrader Charging Valves for Servicing

High and low pressure switches are factory installed in the refrigerant circuit, protecting the unit against high pressure conditions or loss of refrigerant charge. Schrader service valves are standard on the high and low pressure lines of all units, allowing connection to gauges for service diagnostics and to either evacuate, reclaim or recharge refrigerant into the system.

### **UNIT PROTECTION MODULE (UPM)**

Each MC Model is built in the factory with a Unit Protection Module (UPM) that controls the unit operation and monitors the safety controls that protect the unit. The UPM interfaces with the thermostat or human-machine interface (HMI). The main purpose of the UPM is to protect the compressors by monitoring the different states of switches and sensors. This module provides time delays and protects the unit against freezing of the water to refrigerant and air to refrigerant heat exchangers as well as condensate overflow when the appropriate sensors are installed. This level of protection helps provide the peace of mind that comes with offering an DXair product to the customer.

#### **UPM Control Board Features**

- Condensate Overflow Protection The UPM controller continuously monitors the drain pan for high condensate water level, and if this exceeds normal operating levels, the compressor operation is interrupted to protect against drain pan overflow.
- **Anti-Short Cycle Timer** 5 minute delay on break timer to prevent compressor short cycling.
- Random Start Each controller has a unique random start delay ranging from 270 to 300 seconds after power is applied to the board. This will prevent the simultaneous start of multiple units after a power outage.
- Low Pressure Bypass Timer The low pressure switch is bypassed for 120 seconds after a call for compressor operation to prevent nuisance low pressure lockouts during cold start-up.



**UPM Control Board** 

- Brownout/Surge/Power Interruption Protection—
   Prevents compressor operation should the voltage drop below
   10% of unit rated value. The unit will restart once the voltage is within tolerance and the random start has timed out
- Malfunction (Alarm) Output The controller has a set of
  contacts for remote fault indication. This can be either a steady
  output or can be set to pulse with the fault code. Two
  connections are available; one to provide a 24 volt output, the
  other to provide a dry contact.
- **Test Service Mode** A dip switch setting is provided to reduce all time delay settings to 10 seconds maximum during troubleshooting for verification of unit operation.
- LED Fault Indication Two LED indicators are provided as follows:
  - **Green**: Power LED indicates 18 30 VAC present at the board.
  - **Red**: Fault indicator with blink codes identifying the particular fault. This information is available via the malfunction (alarm) output contacts.

1 Blink - High Pressure

2 Blinks - Low Pressure

3 Blinks - High Pressure (2-stage)

4 Blinks - Low Pressure (2-stage)

5 Blinks - Low Fluid Temperature

6 Blinks - Condensate Overflow

**7 Blinks** - Brownout condition

• Intelligent Reset—If a fault condition is initiated, the 5 minute delay on break time period is initiated and the unit will restart after this delay expires. The UPM is configurable for either 2 or 4 fault occurrences before going into a hard lockout. The selection is made through a dip switch setting on the board. If the fault condition still exists or reoccurs twice or four times within one hour, the unit will go into a hard lockout and requires a manual lockout reset. A condensate overflow fault will, however, put the unit into a hard lockout immediately.

• Lockout Reset—A hard lockout can be reset by turning the unit thermostat off and then back on or by shutting off unit power at the circuit breaker. The method of reset is selectable by the dip switch on the board.

### **ADDITIONAL FEATURES**

- 100VA transformer
- Belt drive, inverter duty fan motor
  - HP 7.5, 10, 15, 20
  - Up to sixteen different direct drives selectable
- TXV
- Dual freeze sensor for airside and waterside
- Condensate over flow switch
- Reverse cycle
- Hot gas bypass

#### **Water Connections**

All water connections are heavy-duty bronze FPT fittings.

#### ADDITIONAL OPTIONS

- 100% outside air capability
- EMS relay
- Blower monitor relay
- Compressor monitor relay
- Phase monitor
- Fire alarm relay/dual power
- Wire to 208V
- Hot gas reheat
- Inverter



Flow Proving Switch (Fluid Differential Pressure Switch)

### **Energy Management Switch (EMS)**

This switch allows you to connect to an energy management system that can turn the unit off and on. Energy management systems are commonly used by individual commercial entities to monitor, measure, and control their electrical building loads. Energy management systems can be used to centrally control devices like HVAC units and lighting systems across multiple commercial applications sites.



MC Model, VL Configuration (low-boy) Side View (SBF) with Panels Removed

#### **Hot Gas Reheat**

Hot gas reheat (HGR) allows the user to not only control space temperature, but also humidity levels within the conditioned space. Excessive moisture in the space can promote mold growth leading to damage in the structure or interior surfaces, as well as reducing the air quality and creating an unhealthy environment.

Possible causes of excess humidity could be by the unit having to operate under a widely varying load, an oversized short cycling unit, a high percentage of unconditioned outside air being introduced into the space, a high latent load in the space or any location where humidity infiltration is a problem.



Typical unit control is by a wall mounted thermostat that senses temperature in the occupied space. By utilizing a humidistat in addition to the thermostat, we are able to monitor the humidity levels in the space as well. The HGR option allows cooling and dehumidification to satisfy both the thermostat and humidistat while preventing over cooling of the space while in the dehumidification mode.

Once the thermostat reaches set point temperature and the humidity is above set point, the unit controller will energize the reheat valve operating the unit in hot gas reheat mode, first cooling and dehumidifying, then reheating the air using hot refrigerant gas before delivering it to the space. By reheating the air along a constant sensible heat line, the relative humidity of the leaving air is reduced. This option offers significant energy savings over the traditional means of reheating air with electric heating coils.

A hot gas reheat valve and a reheat coil are included in the refrigerant circuit.

In the reheat mode, the compressor discharge gas is diverted through the reheat valve to the reheat coil which is located downstream of the cooling coil. The superheated refrigerant gas reheats the air leaving the cooling coil. The hot refrigerant gas then passes though the water to refrigerant coil where it is condensed to a liquid. From this point the rest of the cooling cycle is completed. There are two check valves to prevent refrigerant flow into the reheat coil during standard cooling cycles. A small copper bleeder line is connected to the outlet line of the reheat coil and between the expansion valve outlet and distributor to the air coil. This line is necessary to let any liquid/oil that may have migrated to the reheat coil during reheat to escape during standard cooling modes.

### **Hot Gas Reheat Control Options Included**

### **Special Considerations**

Some applications require special attention to maximize the performance of the hot gas reheat function:

 Indoor Pool Dehumidifying During Winter Months (Re: Heating Mode)

Consult DXair for special application considerations.



Protective Bronze Glow coatings are highly recommended for all pool applications, due to the highly corrosive chemical environment.



### TYPICAL UNIT INSTALLATION

#### **Unit Location**

Any mechanical device will, at some point in time, require servicing and repair. With this in mind, sufficient space must be provided around the unit for service personnel to perform maintenance or repair.

Units are not designed for outdoor installation. Avoid locations where the unit may be exposed to freezing conditions or where the humidity levels could cause condensation on the unit panels for example when exposed to outdoor ambient conditions.



Figure 3: (Intention is to show a basic example of ductwork installation, always adhere to local codes and standards)

#### **Vertical Unit Installation**

The vertical high and low units are normally installed in a mechanical plant room. In addition, sufficient service space for filter replacement, access to compressor, motors, and other components is mandatory. These units cannot be installed outdoors on rooftops, indoor application only. If installed in a close and confined space, ensure adequate space for return air to the unit is available. In addition, sufficient service space for filter replacement, access to compressor, motors and other components is necessary.

Assure that the floor is structurally strong enough to support the weight of the equipment with minimum deflection. A good, level floor is required to insure proper fit-up and alignment of all bolt together and union coupled modules. Isolation springs should be utilized to minimize sound and vibration transmission.

Avoid direct line of sight to the unit. Install a sound baffle over any door that has a return air grille.

## Ductwork and Sound Attenuation Considerations

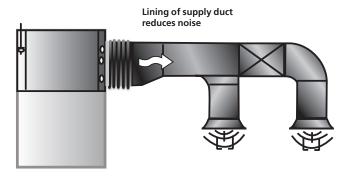


Figure 4: Supply Air Ducting (Intention is to show a basic example of ductwork installation, always adhere to local codes and standards)

Sound is becoming an increasingly important factor in all HVAC installations. The MC Model has been designed to minimize sound, but sound acoustical design plays an important part of the sound level in the space.

Most of the problems associated with HVAC generated sound can be avoided by paying close attention to duct design and equipment placement.

A discharge flange is provided on all vertical high models for fastening of ductwork. We recommend using a flexible collar between the discharge flange and the duct transformation to reduce vibration transmission from the cabinet and to simplify disconnection of the unit from the ceiling ductwork.

Return air to the unit could be either free return or ducted. The filter rack is provided with a flange should a ducted return be used. We recommend using a flexible collar between the return flange and the duct transformation to reduce vibration transmission from the cabinet and to simplify disconnection of the unit from the ductwork.



Sound is transmitted down the ductwork and it is important to avoid direct line of sight between the unit and the space, both on the return or supply side. To accomplish this, design the duct runs with two 90° turns.

As a general recommendation, duct interiors should have an acoustic / thermal lining of least ½" thick over the entire duct run or a minimum of the first 5 feet of the supply trunk.

Line the last five diameters of duct before each outlet with a one-inch thick sound blanket. Line elbows and transition pieces, as well as a short distance upstream and downstream of the fittings.

Elbows, tees and dampers can create turbulence or distortion in the airflow. Using aerodynamic fittings will help in reducing this effect. Place a straight length of duct, 5 to 10 times the duct width, before the next fitting to smooth out airflow.

Diffusers that are located in the bottom of a trunk duct can also produce noise.

Balancing dampers should be located several duct widths upstream from an air outlet.

Ductwork should be mounted and supported using isolation devices that absorb vibration.

#### **PIPING**

### **Condensate Drain Piping**

Condensate piping can be made of steel, copper or PVC pipe. In most cases, PVC pipe eliminates the need to wrap insulation around the pipe to prevent sweating.

A condensate drain connection is installed in the unit. The condensate piping must be trapped at the unit and pitched away from the unit not less than ¼" per foot. A vent is required after the trap so that the condensate will drain away from the unit. The vent can also act as a cleanout if the trap becomes clogged. The condensate drain should not be directly piped to a drain/waste/vent stack. See local codes for the correct application of condensate piping to drains.



Do not install any system above electrical raceways or plumbing or areas that may be affected by noise levels of operation.

#### **OPERATING LIMITS**

The MC Models are capable of operating over a wide range of conditions.

- Maximum and minimum fluid conditions are at unit rated flow rate.
- Maximum and minimum operating limits may not be combined. If one value is at either maximum or minimum, the other two should be at normal operating range.

### **EQUIPMENT SELECTION**

To ensure that you get the optimal performance from your DXair pool dehumidifier, it is important that they be selected accurately to match your design conditions.

Prior to making equipment selections the zone conditions need to be determined. DXair recommends using a building load program to determine the heating and cooling loads and providing the sensible calculations to DXair engineering for review and sizing.

### **UNIT OPERATING LIMITS—MC MODEL**

Operating Limits – Cooling & Heating	Standard Unit	Extended Range Option
Cooling		
Minimum ambient air temperature	50	50
Maximum ambient air temperature	100	100
Minimum evaporator entering air db/wb °F	68/57	68/57
Rated air coil entering air db/wb °F	80/67	80/67
Maximum evaporator entering air db/wb °F	95/85	95/85
Minimum water coil entering fluid temperature °F	50	50
Water loop typical coil entering fluid range temperature °F	70/90	70/90
Maximum water coil entering fluid temperature °F	110	110
Heating		
Minimum ambient air temperature °F	50	40
Maximum ambient air temperature °F	100	85
Minimum evaporator entering air db °F	50	50
Rated air coil entering air °F	68	68
Maximum evaporator entering air db °F	80	80
Normal water coil entering fluid range °F	50-80	25-80
Minimum water coil entering Fluid °F	50	30*

 $<sup>{\</sup>rm *Antifreeze\, solution\, is\, required\, at\, these\, fluid\, temperatures.}$ 





### **ANTIFREEZE CORRECTION DATA**

		Antifreeze Correction							
			Cooling						
Antifreeze Type	Antifreeze %	Avg. Water Temp 90 °F							
		Total Cap.	Sens. Cap	Power					
Water	0	1.000	1.000	1.000					
	5	0.997	0.997	1.004					
Propylene Glycol	10	0.994	0.994	1.006					
Propyletie diycol	15	0.990	0.990	1.009					
	25	0.983	0.983	1.016					
	5	0.997	0.997	1.003					
Methanol	10	0.996	0.996	1.005					
	15	0.994	0.994	1.008					
	5	0.998	0.998	1.002					
Ethanol	10	0.996	0.996	1.004					
Ethanoi	15	0.992	0.992	1.006					
	25	0.986	0.986	1.009					
	5	0.997	0.997	1.003					
	10	0.995	0.995	1.004					
Ethylene Glycol	15	0.992	0.992	1.005					
	25	0.988	0.988	1.009					
	30	0.985	0.985	1.012					



# CAPACITY DATA MC360 12000 NOMINAL CFM (without Max-Evap Option)

Entering Fluid Temp (°F)	Water Flow (GPM)									
			(db/wb) °F	Total Capacity (MBTUH)	Sensible Capacity (MBTUH)	Heat of Rejection (MBTUH)				
		2 5	75/63	437.0	327.9	501.7	19.9	21.9		
	45	2.5	80/67	463.1	337.4	530.3	20.5	22.6		
		(5.8)	85/71	490.3	345.0	560.1	21.0	23.3		
		4.2	75/63	446.7	332.2	509.2	19.0	23.5		
50	60		80/67	473.9	341.2	538.9	19.5	24.3		
		(9.7)	85/71	501.1	350.2	568.3	20.0	25.1		
		0.7	75/63	456.9	335.8	517.4	18.1	25.2		
	90	8.7	80/67	484.4	346.0	547.0	18.5	26.1		
		(20.0)	85/71	514.2	353.7	579.2	19.0	27.0		
			75/63	420.5	320.3	489.4	21.7	19.4		
	45	2.4	80/67	445.9	329.8	517.3	22.2	20.1		
	15	(5.6)	85/71	472.0	338.4	546.1	22.8	20.7		
			75/63	430.0	324.9	496.5	20.7	20.8		
60	60	4.0	80/67	456.5	333.8	525.4	21.2	21.6		
00	00	(9.3)	85/71	483.5	342.5	554.9	21.7	22.3		
	00	8.4	75/63	439.9	328.5	504.1	19.7	22.3		
	90	(19.4)	80/67	466.6	338.8	532.9	20.1	23.2		
		(13.4)	85/71	494.8	347.9	563.4	20.6	24.1		
		2.3	75/63	403.4	312.9	477.3	23.6	17.1		
	45		80/67	427.2	322.7	503.7	24.1	17.7		
		(5.4)	85/71	452.0	332.4	531.1	24.7	18.3		
		3.9	75/63	412.5	316.6	483.7	22.6	18.3		
70	60		80/67	437.2	326.6	510.8	23.0	19.0		
		(9.0)	85/71	464.0	335.6	540.2	23.6	19.7		
		0.1	75/63	422.1	320.7	490.8	21.6	19.6		
	90	8.1	80/67	448.5	330.2	519.4	22.0	20.4		
		(18.7)	85/71	475.7	340.0	548.9	22.4	21.3		
			75/63	385.8	304.6	465.7	25.9	14.9		
	45	2.3	80/67	409.1	314.5	491.6	26.4	15.5		
	45	(5.2)								
		. ,	85/71	432.0	325.2	517.0	26.9	16.0		
		3.8	75/63	394.4	308.3	471.4	24.8	15.9		
80	60	(8.7)	80/67	418.7	318.2	498.1	25.2	16.6		
		(0.7)	85/71	443.7	328.2	525.5	25.7	17.3		
		7.8	75/63	402.8	312.7	476.8	23.7	17.0		
	90		80/67	428.1	323.0	504.3	24.0	17.8		
		(18.1)	85/71	455.0	332.5	533.6	24.5	18.6		
	45			2.2	75/63	375.9	301.4	459.1	27.1	13.9
			80/67	399.3	311.0	485.1	27.7	14.4		
		(5.1)	85/71	421.9	321.6	510.4	28.2	15.0		
		3.7	75/63	384.4	305.0	464.6	26.0	14.8		
85	60		80/67	408.2	315.2	490.6	26.4	15.5		
		(8.6)	85/71	433.2	324.6	518.3	26.9	16.1		
		7 7	75/63	393.2	308.7	470.3	24.8	15.8		
	90	7.7	80/67	418.0	319.1	497.3	25.2	16.6		
		(17.8)	85/71	443.6	329.4	525.2	25.6	17.3		
		2.2	75/63	366.7	297.6	453.5	28.4	12.9		
	45	2.2	80/67	388.8	307.8	478.2	28.9	13.4		
		(5.0)	85/71	411.5	318.0	503.6	29.5	14.0		
			75/63	375.5	300.4	459.2	27.3	13.8		
90	60	3.7	80/67	398.8	310.6	484.9	27.7	14.4		
50		(8.5)	85/71	421.9	321.6	510.3	28.2	15.0		
			75/63	384.1	304.0	464.6	26.1	14.7		
	90	7.6	80/67	408.4	314.5	491.1	26.5	15.4		
	JU	(17.6)			324.5					
			85/71	433.6		518.5	26.9	16.1		
	45	2.1	75/63	347.3	289.6	442.2	31.3	11.1		
	45	(4.9)	80/67	368.6	300.1	466.1	31.8	11.6		
		()	85/71	390.8	309.5	491.0	32.4	12.1		
		3.6	75/63	356.0	292.1	447.5	30.1	11.8		
100	60	(8.2)	80/67	377.5	303.5	471.3	30.5	12.4		
		(0.2)	85/71	399.5	313.7	495.5	31.0	12.9		
		7.4	75/63	364.2	295.5	452.4	28.9	12.6		
	90		80/67	387.4	306.3	477.7	29.3	13.2		
		(17.0)	85/71	411.2	316.9	503.7	29.6	13.9		
		2.1	75/63	327.4	281.5	431.7	34.6	9.5		
	45		80/67	347.4	292.2	454.3	35.1	9.9		
		(4.8)	85/71	367.9	302.8	477.5	35.6	10.3		
		2 -	75/63	334.7	284.5	435.5	33.4	10.0		
110	60	3.5	80/67	355.7	295.3	458.8	33.8	10.5		
		(8.0)	85/71	377.0	305.9	482.5	34.2	11.0		
			75/63	342.6	287.7	439.6	32.1	10.7		
	90	7.2	80/67	365.4	297.8	464.7	32.4	11.3		
	JU.	(16.6)	85/71	387.9	308.5	489.3	32.8	11.8		

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NOTE: Gross performance figures



### **CAPACITY DATA**

### MC480 16000 NOMINAL CFM (without Max-Evap Option)

ering Fluid	Water Flow (GPM)		Entering Air Temp	Total Capacity	Sensible Capacity	Heat of Rejection	Power Input (kW)				
emp (°F)	Mater Flow (GFWI)	(FOH)	(db/wb) °F	(MBTUH)	(MBTUH)	(MBTUH)					
		1.9	75/63	600.3	434.8	686.8	26.7	22.5			
	60	(4.5)	80/67	636.5	446.7	725.5	27.2	23.4			
			85/71	673.4	456.1	764.9	27.6	24.4			
EO		3.2	75/63	614.4	441.0	699.4	25.9	23.7			
50	80	(7.5)	80/67	653.0	449.8	740.2	26.2	24.9			
				85/71	690.8	462.0	780.1	26.5	26.1		
	120	6.7	75/63 80/67	630.1 668.8	445.0 457.9	714.2 754.7	25.2 25.4	25.0 26.3			
	120	(15.6)	85/71	709.1	468.2	796.8	25.6	27.7			
			75/63	576.4	424.5	666.9	28.5	20.2			
	60	1.9	80/67	612.1	435.1	705.4	29.1	21.1			
		(4.3)	85/71	648.2	445.2	744.4	29.6	21.9			
			75/63	590.2	430.4	678.2	27.4	21.5			
60	80	3.1	80/67	627.4	440.9	718.0	27.9	22.5			
		(7.3)	85/71	665.1	451.1	758.1	28.2	23.6			
		6.5	75/63	605.6	433.9	691.8	26.5	22.9			
	120	(15.0)	80/67	643.3	447.0	731.6	26.8	24.0			
		(13.0)	85/71	682.9	457.3	773.3	27.0	25.3			
		1.8	75/63	552.0	414.0	648.1	30.9	17.9			
	60	(4.2)	80/67	586.9	423.6	686.1	31.5	18.7			
		(7.2)	85/71	621.9	434.5	724.2	32.1	19.4			
70	60	3.0	75/63	565.8	417.3	658.9	29.6	19.1			
70	80	(7.0)	80/67	601.6	429.3	697.3	30.0	20.0			
		()	85/71	638.0	440.6	736.4	30.5	20.9			
	120	6.3	75/63 80/67	579.5 617.1	423.2 435.3	669.7 709.6	28.4	20.4			
	120	(14.5)	85/71	655.0	447.0	749.8	29.0	22.6			
			75/63	527.5	399.9	631.3	33.8	15.6			
	60	1.8	80/67	560.6	412.3	667.6	34.4	16.3			
	00	(4.0)	85/71	594.5	423.8	704.8	35.1	17.0			
			75/63	540.2	405.4	640.0	32.3	16.7			
80	80	2.9	80/67	573.8	420.1	676.4	32.8	17.5			
_		(6.8)	85/71	609.9	429.9	715.5	33.3	18.3			
		6.1	75/63	553.5	410.9	649.7	30.9	17.9			
	120	6.1	80/67	588.5	425.9	687.1	31.2	18.8			
		(14.1)	85/71	625.1	438.5	726.3	31.6	19.8			
					1.7	75/63	514.7	393.6	623.0	35.5	14.5
	60		80/67	546.2	409.0	657.6	36.1	15.1			
		(4.0)	85/71	580.4	418.9	695.3	36.8	15.8			
		2.9	75/63	527.1	399.0	631.1	33.9	15.5			
85	80	(6.7)	80/67	560.1	414.2	666.9	34.4	16.3			
		(0.7)	85/71	594.5	427.1	704.3	34.9	17.0			
	120	6.0	75/63	539.2	406.3	639.2	32.4	16.7			
	120	(13.9)	80/67	575.2	417.8	677.8	32.8	17.6			
		(1212)	85/71	611.5	430.2	716.7	33.2	18.4			
	60	1.7	75/63 80/67	501.4 533.5	388.3 401.2	614.5 649.9	37.3 37.9	13.5 14.1			
	30	(3.9)	85/71	566.3	413.5	686.1	38.6	14.1			
		2.0	75/63	513.3	393.6	622.0	35.6	14.7			
90	80	2.8	80/67	546.7	406.7	658.4	36.2	15.1			
	30	(6.6)	85/71	580.0	421.6	694.5	36.7	15.8			
		E O	75/63	525.1	400.8	629.4	34.0	15.4			
	120	5.9	80/67	559.8	414.4	666.7	34.4	16.3			
		(13.6)	85/71	595.3	427.6	704.8	34.8	17.1			
		1.6	75/63	474.5	376.8	598.9	41.3	11.5			
	60		80/67	505.4	390.4	633.2	42.0	12.0			
		(3.8)	85/71	537.0	403.2	668.3	42.7	12.6			
		2.8	75/63	485.0	383.8	604.3	39.5	12.3			
100	80		80/67	518.1	395.1	640.6	40.1	12.9			
		(6.4)	85/71	550.9	409.1	676.5	40.6	13.6			
		5.7	75/63	496.9	388.4	611.4	37.8	13.1			
	120	(13.2)	80/67	530.2	403.0	647.4	38.2	13.9			
		(15.2)	85/71	564.7	416.4	684.6	38.6	14.6			
	50	1.6	75/63	445.8	367.6	583.4	45.9	9.7			
	60	(3.7)	80/67	475.5	382.0	616.6	46.6	10.2			
		(5.7)	85/71	505.3	397.2	649.8	47.3	10.7			
110	00	2.7	75/63	457.4	369.5	589.8	44.1	10.4			
110	80	(6.2)	80/67	488.5	383.8	623.9	44.6	10.9			
		()	85/71	519.8	398.5	658.3	45.2	11.5			
	130	5.6	75/63	467.5	376.5	594.6	42.3	11.1			
	120	(12.9)	80/67	499.8 533.0	391.2 405.0	629.5 665.4	42.6 43.1	11.7			

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NOTE: Gross performance figures

### **CAPACITY DATA**

### MC600 20000 NOMINAL CFM (without Max-Evap Option)

tering Fluid		Pressure Dron PSI	Entering Air Temp	Cooling Total Capacity	Sensible Capacity	Heat of Rejection			
tering Fluid Femp (°F)	Water Flow (GPM)	(FOH)	(db/wb) °F	(MBTUH)	(MBTUH)	(MBTUH)			
			75/63	703.7	535.5	798.3	29.1	24.2	
	75.2	1.8	80/67	745.3	550.9	843.7	29.8	25.0	
		(4.1)	85/71	788.8	566.8	891.3	30.6	25.8	
		2.0	75/63	719.0	541.1	811.0	27.8	25.8	
50	100	3.0	80/67	762.0	558.3	857.6	28.5	26.8	
		(6.8)	85/71	807.5	573.6	907.1	29.2	27.7	
		C 1	75/63	733.8	549.0	823.2	26.5	27.6	
	150	6.1	80/67	780.5	564.6	873.5	27.2	28.7	
		(14.1)	85/71	827.2	580.8	923.8	27.8	29.8	
		1.7	75/63	675.8	523.1	775.9	31.7	21.4	
	75.2		80/67	717.4	538.5	821.5	32.4	22.1	
		(3.9)	85/71	759.3	554.6	867.5	33.2	22.9	
		2.9	75/63	690.2	529.3	787.3	30.3	22.8	
60	100		80/67	733.6	544.7	834.5	31.0	23.7	
		(6.6)	85/71	777.6	560.8	882.4	31.7	24.6	
		г о	75/63	705.1	536.5	799.2	28.9	24.4	
	150	5.9	80/67	750.7	551.2	848.6	29.5	25.4	
		(13.7)	85/71	796.5	568.0	898.1	30.1	26.4	
		1.7	75/63	648.0	510.2	754.9	34.6	18.7	
	75.2	1.7	80/67	686.6	527.8	797.3	35.3	19.5	
		(3.8)	85/71	726.8	544.4	841.7	36.1	20.2	
		2.2	75/63	661.0	516.8	764.3	33.1	20.0	
70	100	2.8	80/67	702.2	533.9	809.3	33.8	20.8	
70	100	(6.4)	85/71	745.3	549.1	856.5	34.5	21.6	
			75/63	675.4	522.9	775.5	31.7	21.3	
	150	5.7	80/67	719.4	538.6	823.2	32.2	22.3	
	130	(13.2)	85/71	763.6	555.6	871.0	32.8	23.3	
			75/63		498.8	732.5	37.9	16.3	
	75.2	1.6		617.8					
· · · · · · · · · · · · · · · · · · ·	75.2	(3.7)	80/67	655.6	515.9	774.4	38.6	17.0	
			85/71	694.1	532.8	817.0	39.4	17.6	
80	90	100	2.7	75/63	631.1	504.3	742.1	36.4	17.4
	100	(6.2)	80/67	671.5	520.3	786.3	37.0	18.2	
		(/	85/71	712.1	537.1	830.8	37.7	18.9	
	450	5.5	75/63	645.8	508.7	753.3	34.8	18.5	
	150	(12.8)	80/67	686.9	526.7	797.9	35.4	19.4	
		(12.0)	85/71	728.3	545.0	842.8	35.9	20.3	
		1.6	75/63	603.5	491.6	722.9	39.7	15.2	
	75.2	(3.6)	80/67	640.6	508.7	764.0	40.5	15.8	
		(5.0)	85/71	677.2	526.9	804.6	41.2	16.4	
		2.6	75/63	615.6	497.9	730.9	38.1	16.1	
85	100	(6.1)	80/67	654.3	515.4	773.4	38.7	16.9	
		(0.1)	85/71	693.8	532.7	816.7	39.4	17.6	
		5.5	75/63	629.1	503.5	740.7	36.6	17.2	
	150	(12.6)	80/67	670.5	519.7	785.7	37.1	18.1	
		(12.0)	85/71	712.1	537.0	830.9	37.7	18.9	
		1.5	75/63	587.5	486.3	711.7	41.7	14.1	
	75.2		80/67	623.6	503.7	751.8	42.4	14.7	
		(3.6)	85/71	661.4	519.1	794.0	43.1	15.3	
		2.6	75/63	601.0	490.3	721.2	40.1	15.0	
90	100		80/67	638.8	507.9	762.7	40.7	15.7	
		(6.0)	85/71	676.2	526.5	803.9	41.3	16.4	
		5.4	75/63	613.9	496.0	730.2	38.5	16.0	
	150		80/67	652.5	514.7	772.1	38.9	16.8	
		(12.4)	85/71	693.0	532.5	816.2	39.5	17.6	
		1 5	75/63	556.2	473.5	691.5	45.9	12.1	
	75.2	1.5	80/67	591.0	491.4	730.2	46.6	12.7	
		(3.5)	85/71	624.6	508.6	767.9	47.3	13.2	
		2.5	75/63	569.1	477.1	700.1	44.3	12.9	
100	100	2.5	80/67	604.8	496.2	739.4	44.8	13.5	
·		(5.8)	85/71	641.8	512.5	780.4	45.5	14.1	
		F 2	75/63	580.3	483.3	706.9	42.6	13.6	
	150	5.2	80/67	619.0	500.5	749.1	43.1	14.4	
	130	(12.0)	85/71	656.4	519.6	789.9	43.6	15.1	
			75/63	523.7	460.4	672.2	50.8	10.3	
	75.2	1.5	80/67	555.9	478.3	708.2	51.4	10.3	
	13.2	(3.4)	85/71	590.0	496.6	746.5	52.1	11.3	
			75/63	535.2	465.0	678.8	49.0	10.9	
110	100	2.4	80/67	569.2	483.3	716.5	49.5	11.5	
110	100	(5.6)							
			85/71	605.3	499.7	756.5	50.2	12.1	
	450	5.1	75/63	546.5	469.6	685.6	47.3	11.6	
	150		80/67	582.2	488.1	724.6	47.7	12.2	





### **CAPACITY DATA**

### MC720 24000 NOMINAL CFM (without Max-Evap Option)

ntering Fluid		Pressure Drop PSI	Entering Air Temp	Cooling Total Capacity	Sensible Capacity	Heat of Rejection		
Temp (°F)	Water Flow (GPM)		(db/wb) °F	(MBTUH)	(MBTUH)	(MBTUH)		
		2.5	75/63	874.2	656.0	1003.5	39.9	21.9
	90		80/67	926.2	674.7	1060.5	40.9	22.6
		(5.8)	85/71	980.5	690.0	1120.3	42.1	23.3
		4.2	75/63	893.5	664.3	1018.5	38.0	23.5
50	120	4.2	80/67	947.9	682.4	1077.7	39.0	24.3
		(9.7)	85/71	1002.1	700.5	1136.7	40.0	25.1
		0.7	75/63	913.8	671.6	1034.8	36.3	25.2
	180	8.7	80/67	968.8	692.0	1094.0	37.1	26.1
		(20.0)	85/71	1028.3	707.4	1158.4	38.0	27.0
		2.4	75/63	840.9	640.6	978.7	43.3	19.4
	90	2.4	80/67	891.7	659.6	1034.7	44.4	20.1
		(5.6)	85/71	943.9	676.8	1092.2	45.5	20.7
			75/63	860.0	649.8	993.0	41.4	20.8
60	120	4.0	80/67	912.9	667.6	1050.7	42.3	21.6
00	120	(9.3)	85/71	967.0	685.1	1109.8	43.3	22.3
			75/63	879.8	657.0	1008.2	39.4	22.3
	100	8.4						
	180	(19.4)	80/67	933.1	677.5	1065.8	40.2	23.2
		()	85/71	989.5	695.8	1126.8	41.1	24.1
		2.3	75/63	806.7	625.7	954.7	47.3	17.1
	90	(5.4)	80/67	854.4	645.3	1007.4	48.3	17.7
		(5.4)	85/71	904.0	664.7	1062.3	49.4	18.3
		3.9	75/63	824.9	633.2	967.5	45.2	18.3
70	120		80/67	874.4	653.2	1021.6	46.1	19.0
		(9.0)	85/71	928.0	671.1	1080.4	47.1	19.7
		0.1	75/63	844.2	641.3	981.5	43.1	19.6
	180	8.1	80/67	897.0	660.4	1038.7	43.9	20.4
		(18.7)	85/71	951.5	680.0	1097.9	44.8	21.3
			75/63	771.6	609.2	931.5	51.8	14.9
	90	2.3	80/67	818.1	628.9	983.2	52.8	15.5
	30	(5.2)	85/71	863.9	650.4	1034.1	53.9	16.0
	420	3.8	75/63	788.8	616.6	942.8	49.6	15.9
80	120	(8.7)	80/67	837.4	636.5	996.1	50.5	16.6
		(0.7)	85/71	887.3	656.5	1051.0	51.4	17.3
		7.8	75/63	805.5	625.4	953.6	47.3	17.0
	180		80/67	856.2	646.0	1008.6	48.1	17.8
		(18.1)	85/71	910.1	665.0	1067.2	49.0	18.6
		2.2	75/63	751.9	602.9	918.3	54.2	13.9
	90	2.2	80/67	798.5	622.0	970.3	55.3	14.4
	30	(5.1)	85/71	843.8	643.2	1020.7	56.4	15.0
			75/63	768.9	610.0	929.1	51.9	14.8
85	120	3.7	80/67	816.3	630.5	981.3	52.8	15.5
03	120	(8.6)	85/71	866.4	649.1	1036.5	53.8	16.1
			75/63	786.4	617.3	940.6	49.7	15.8
	100	7.7						
	180	(17.8)	80/67	836.0	638.1	994.6	50.4	16.6
		,/	85/71	887.3	658.7	1050.3	51.2	17.3
		2.2	75/63	733.4	595.2	907.0	56.9	12.9
	90	(5.0)	80/67	777.7	615.7	956.5	57.9	13.4
		(5.0)	85/71	823.0	635.9	1007.1	59.0	14.0
		3.7	75/63	751.0	600.8	918.4	54.6	13.8
90	120	(8.5)	80/67	797.6	621.3	969.7	55.4	14.4
		(0.3)	85/71	843.7	643.2	1020.6	56.3	15.0
		7.6	75/63	768.2	608.0	929.3	52.2	14.7
	180		80/67	816.8	629.0	982.2	53.0	15.4
		(17.6)	85/71	867.1	649.0	1037.0	53.8	16.1
		2 1	75/63	694.7	579.3	884.5	62.7	11.1
	90	2.1	80/67	737.2	600.2	932.1	63.7	11.6
		(4.9)	85/71	781.6	619.1	982.1	64.8	12.1
			75/63	711.9	584.3	895.0	60.3	11.8
100	120	3.6	80/67	754.9	607.0	942.5	61.1	12.4
100	120	(8.2)	85/71	799.0	627.5	991.0	61.9	12.4
			75/63	728.4	590.9	904.7	57.8	12.9
	100	7.4						
	180	(17.0)	80/67	774.8	612.5	955.3	58.5	13.2
		,/	85/71	822.4	633.7	1007.4	59.3	13.9
		2.1	75/63	654.8	563.1	863.5	69.2	9.5
	90	(4.8)	80/67	694.8	584.3	908.5	70.2	9.9
		(4.0)	85/71	735.9	605.6	954.9	71.3	10.3
		3.5	75/63	669.4	569.0	870.9	66.8	10.0
110	120		80/67	711.3	590.5	917.5	67.6	10.5
		(8.0)	85/71	753.9	611.8	965.0	68.5	11.0
		7.2	75/63	685.2	575.4	879.3	64.2	10.7
		7.2	80/67	730.9	595.6	929.3	64.9	11.3
	180	(16.6)						



NOTE: Gross performance figures

### **ELECTRICAL DATA**

### **Belt Drive Motor MC360-MC720**

Delt Brive Wotor West					Compressor				Total Unit w/Belt Drive Motor			
Model	Voltage Code	Voltage/ Ph/Hz	Voltage Min/ Max	Quantity	RLA (each)			Motor Quantity	FLA	Min Circuit Amps	Max Fuse HACR	
	3	208-230/3/60	197/253	2	55.8	340	7.5	1	19.4	145.0	200	
	3	208-230/3/60	197/253	2	55.8	340	10	1	25.8	151.4	200	
	3	208-230/3/60	197/253	2	55.8	340	15	1	38.6	164.2	200	
	3	208-230/3/60	197/253	2	55.8	340	20	1	49.6	175.2	225	
	4	460/3/60	414/506	2	26.9	173	7.5	1	9.7	70.2	90	
MC360	4	460/3/60	414/506	2	26.9	173	10	1	12.9	73.4	100	
IVICOU	4	460/3/60	414/506	2	26.9	173	15	1	19.3	79.8	100	
	4	460/3/60	414/506	2	26.9	173	20	1	24.8	85.3	110	
	5	575/3/60	518/632	2	23.7	132	7.5	1	7.8	61.1	80	
	5	575/3/60	518/632	2	23.7	132	10	1	10.3	63.6	80	
	5	575/3/60	518/632	2	23.7	132	15	1	15.4	68.7	90	
	5	575/3/60	518/632	2	23.7	132	20	1	19.8	73.1	90	
	3	208-230/3/60	197/253	4	33.3	239	7.5	2	19.4	180.3	200	
	3	208-230/3/60	197/253	4	33.3	239	10	2	25.8	193.1	225	
	3	208-230/3/60	197/253	4	33.3	239	15	2	38.6	218.7	250	
	4	460/3/60	414/506	4	17.9	125	7.5	2	9.7	95.5	110	
MC480	4	460/3/60	414/506	4	17.9	125	10	2	12.9	101.9	110	
	4	460/3/60	414/506	4	17.9	125	15	2	19.3	114.7	125	
	5	575/3/60	518/632	4	12.8	80	7.5	2	7.8	70.0	80	
	5	575/3/60	518/632	4	12.8	80	10	2	10.3	75.0	80	
	5	575/3/60	518/632	4	12.8	80	15	2	15.4	85.2	90	
	3	208-230/3/60	197/253	4	48.1	245	7.5	2	19.4	243.2	250	
	3	208-230/3/60	197/253	4	48.1	245	10	2	25.8	256.0	300	
	3	208-230/3/60	197/253	4	48.1	245	15	2	38.6	281.6	300	
	3	208-230/3/60	197/253	4	48.1	245	20	2	49.6	303.6	350	
	4	460/3/60	414/506	4	18.6	125	7.5	2	9.7	98.5	110	
MC600	4	460/3/60	414/506	4	18.6	125	10	2	12.9	104.9	110	
WICOOO	4	460/3/60	414/506	4	18.6	125	15	2	19.3	117.7	125	
	4	460/3/60	414/506	4	18.6	125	20	2	24.8	128.7	150	
	5	575/3/60	518/632	4	14.7	100	7.5	2	7.8	78.1	90	
	5	575/3/60	518/632	4	14.7	100	10	2	10.3	83.1	90	
	5	575/3/60	518/632	4	14.7	100	15	2	15.4	93.3	100	
	5	575/3/60	518/632	4	14.7	100	20	2	19.8	102.1	110	
	3	208-230/3/60	197/253	4	55.8	340	7.5	2	19.4	276.0	300	
	3	208-230/3/60	197/253	4	55.8	340	10	2	25.8	288.8	300	
	3	208-230/3/60	197/253	4	55.8	340	15	2	38.6	314.4	350	
	3	208-230/3/60	197/253	4	55.8	340	20	2	49.6	336.4	350	
	4	460/3/60	414/506	4	26.9	173	7.5	2	9.7	133.7	150	
MC720	4	460/3/60	414/506	4	26.9	173	10.0	2	12.9	140.1	150	
IVIC/20	4	460/3/60	414/506	4	26.9	173	15.0	2	19.3	152.9	175	
	4	460/3/60	414/506	4	26.9	173	20.0	2	24.8	163.9	175	
	5	575/3/60	518/632	4	23.7	132	7.5	2	7.8	116.3	125	
	5	575/3/60	518/632	4	23.7	132	10.0	2	10.3	121.3	125	
	5	575/3/60	518/632	4	23.7	132	15.0	2	15.4	131.5	150	
	5	575/3/60	518/632	4	23.7	132	20.0	2	19.8	140.3	150	

NOTE: Gross performance figures



### **BLOWER MOTOR PERFORMANCE**

### **Belt Drive Motor MC360-MC720**

	Nominal	Rated						Total Stat	ic Pressure					
Model	Airflow	Airflow		00		50	3.		3.!		4.0		4.!	50
			RPM		RPM		RPM		RPM		RPM		RPM	HP
		9,500	813	7.5	871	15	949	10	1034	15	1111	15	1172	15
		10,000	813	7.5	916	10	949	10	1034	15	1111	15	1172	15
		10,500	842	10	916	10	982	15	1034	15	1111	15	1172	15
MC360	12,000	11,000	842	10	916	10	982	15	1034	15	1111	15	1172	15
IVIC360	12,000	11,500	871	15	916	15	982	15	1034	15	1111	15	1172	20
		12,000	871	15	949	15	982	15	1072	15	1111	20	1172	20
		12,500	871	15	949	15	1034	15	1072	20	1111	20	1172	20
		13,500	916	15	982	20	1034	20	1072	20	1149	20	-	-
		13,000	794	7.5	916	7.5	982	7.5	1111	7.5	1200	10	1256	10
		14,000	794	7.5	871	7.5	982	7.5	1072	10	1172	10	1256	10
		15,000	794	7.5	871	7.5	982	7.5	1072	10	1172	10	1256	15
MC480	16,000	16,000	794	7.5	871	7.5	982	7.5	1034	10	1149	10	1256	15
		17,000	794	7.5	871	7.5	982	7.5	1034	10	1111	15	1214	15
		18,000	813	7.5	871	7.5	949	10	1034	10	1111	15	1172	15
		19,000	813	7.5	871	15	949	10	1034	15	1111	15	1172	15
		16,000	794	7.5	871	7.5	982	7.5	1034	10	1149	10	1256	15
		17,000	794	7.5	871	7.5	982	7.5	1034	10	1111	15	1214	15
		18,000	813	7.5	871	8	949	10	1034	10	1111	15	1172	15
		19,000	813	7.5	871	15	949	10	1034	15	1111	15	1172	15
MC600	20,000	20,000	813	7.5	916	10	949	10	1034	15	1111	15	1172	15
		21,000	842	10	916	10	982	15	1034	15	1111	15	1172	15
		22,000	842	10	916	10	982	15	1034	15	1111	15	1172	15
		23,000	871	15	916	15	982	15	1034	15	1111	15	1172	20
		24,000	871	15	949	15	982	15	1072	15	1111	20	1172	20
		19,000	813	7.5	871	15	949	10	1034	15	1111	15	1172	15
		20,000	813	7.5	916	10	949	10	1034	15	1111	15	1172	15
		21,000	842	10	916	10	982	15	1034	15	1111	15	1172	15
MC720	24,000	22,000	842	10	916	10	982	15	1034	15	1111	15	1172	15
		23,000	871	15	916	15	982	15	1034	15	1111	15	1172	20
		24,000	871	15	949	15	982	15	1072	15	1111	20	1172	20
		25,000	871	15	949	15	1034	15	1072	20	1111	20	1172	20

### Air Side Pressure Drop MC360-MC720

Model	A !	Air (	Coils	Filt	ers	
Model	Airflow	Cooling		4" - 30%	4" - 65%	Face Velocity
	8,000	0.35	0.06	0.07	0.24	345
MC360	10,000	0.53	0.07	0.12	0.3	431
IVICSOU	12,000	0.77	0.12	0.19	0.43	517
	13,000	0.9	0.15	0.22	0.51	560
	12,000	0.26	0.02	0.05	0.1	259
MC480	14,000	0.36	0.04	0.06	0.14	302
IVIC460	16,000	0.47	0.05	0.09	0.19	345
	18,000	0.59	0.06	0.11	0.24	388
	16,000	0.35	0.06	0.07	0.24	345
MC600	18,000	0.43	0.07	0.1	0.26	388
IVICOUU	20,000	0.53	0.07	0.12	0.3	431
	22,000	0.64	0.12	0.15	0.4	474
	20,000	0.53	0.07	0.12	0.3	431
MC720	22,000	0.64	0.12	0.15	0.4	474
IVIC/20	24,000	0.77	0.12	0.19	0.43	517
	25,000	0.84	0.14	0.2	0.47	539

NOTE: 1) Cooling coil shown with wet surface.

2) Reheat coil and hot water coil shown dry.

3) Filters shown clean. 65% filter is available as a field-installed accessory only.

### **BLOWER CURVE DATA**

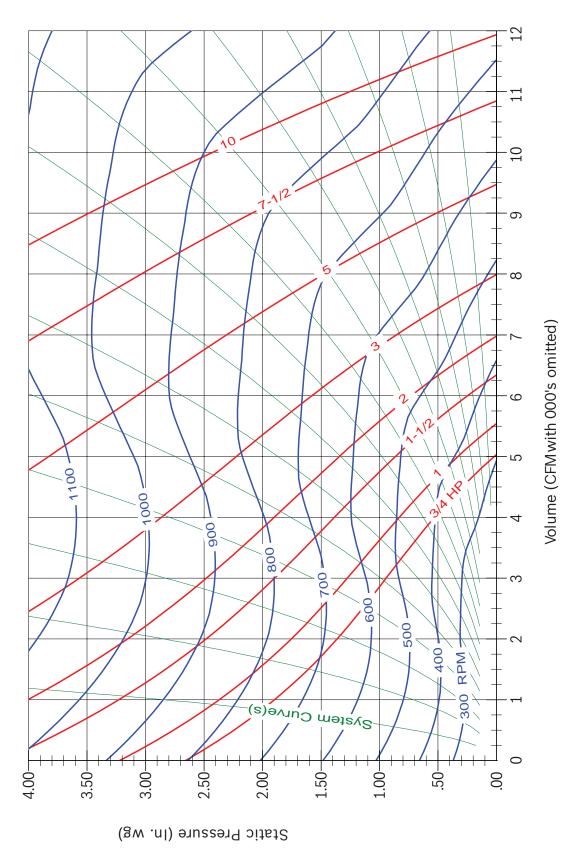
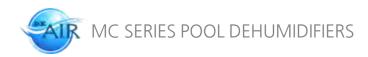


Figure 5



### PHYSICAL DATA MC Model MC360-MC720

MC Model	MC360	MC480	MC600	MC720	
Compressor Type	Scroll	Scroll	Scroll	Scroll	
Compressor Qty	2	4	4	4	
Compressor Size (HP)	15	10	12.5	15	
Refrigeration Charge (oz)	576	640	1152	1152	
Max Water Working Pressure (PSIG/kPa)	400/2750	400/2750	400/2750	400/2750	
Number of Manifolded Refrigeration Circuits	2	4	4	4	
Air Side Coils					
Evaporator Coil Type	Tube-Fin	Tube-Fin	Tube-Fin	Tube-Fin	
Evaporator Dimensions (H x L)	26 x 62 (2)	26 x 62 (4)	26 x 62 (4)	26 x 62 (4)	
Evaporator Rows	4	3	4	4	
Hot Gas Reheat Coil Dimensions (H x L)	26.2 X 62.5 (2)	26.2 X 62.5 (4)	26.2 X 62.5 (4)	26.2 X 62.5 (4)	
Hot Gas Reheat Coil Rows	1	1	1	1	
Motor & Blower					
Fan Motor Type/Speeds	Belt Drive/1	Belt Drive/1	Belt Drive/1	Belt Drive/1	
Standard Fan Motor (HP)	15	10	15	15	
Available Fan Motors (HP)	7.5, 10, 15, 20	7.5, 10, 15	7.5, 10, 15, 20	7.5, 10, 15, 20	
Blower Wheel Size (Dia. x W x Qty)	18 x 18 x 1	18 x 18 x 2	18 x 18 x 2	18 x 18 x 2	
Vertical Cabinet					
Nominal size of Standard Filter - 4" (H x L)	17 x 27 (8)	17 x 27 (16)	17 x 27 (16)	17 x 27 (16)	
Weight - Operating (lbs)	2,650	4,750	5,500	5,550	
Weight - Shipping (lbs)	2,866	4,846	5,700	5,732	



### **MODULE OPERATING WEIGHTS (LBS) MC360-MC720**

Model		VH Conf	iguration		VL Configuration				
Model	MC360	MC480	MC600	MC720	MC360	MC480	MC600	MC720	
Main Air Conditioning Section									
Number of Sections	1	2	2	2	1	2	2	2	
Main Section (ea)	1450	1175	1550	1575	2100	1825	2200	2225	
Reheat Coil Option (ea)	40	40	40	40	40	40	40	40	
Filter/Economiser Sections									
Number of Sections	1	2	2	2	1	2	2	2	
Filter Section (ea)	310	310	310	310	310	310	310	310	
Economiser Option (ea)	200	200	200	200	200	200	200	200	
Blower Section									
Number of Sections	1	2	2	2	Inclu	idad in Main Air	Canditioning Co	ction	
Fan Section (w/ Max Motor Size)	650	650	650	650	Included in Main Air Conditioning Section				
Total Unit									
Number of Sections	3	6	6	6	2	4	4	4	
Total Unit with Options	2650	4750	5500	5550	2650	4750	5500	5550	

### **SOUND DATA**

### Blower Discharge Sound Power Level Based on Selected Airflow Conditions MC360-MC720

		Selected	Sound	Sound Data CFM		Octave	Band So		Overall	A Weighted Over-				
Model	Selected RPM	Motor HP	Data TSP (in w.c.)				C		quency - I				Overall	all (dBA)
			(III VV.C.)			125							50Hz-10kHz	50hz-10kHz
	813	7.5	2.0	9,500	89	88	84	81	78	74	70	67	93	84
MC360	949	10	3.0	10,000	92	94	90	86	84	79	75	72	98	89
IVIC300	1,111	15	4.0	11,500	94	99	94	90	88	82	79	76	102	93
	1,172	20	4.5	12,500	95	101	96	91	90	84	81	77	104	95
	794	7.5	2.0	13,000	91	90	86	83	80	76	72	70	95	86
MC480	982	10	3.0	15,000	95	97	92	89	86	82	78	75	101	92
IVIC48U	1,111	15	4.0	17,000	97	101	97	93	91	85	82	79	104	96
	1,172	15	4.5	19,000	98	103	99	94	93	87	83	80	106	98
	794	7.5	2.0	16,000	91	90	86	83	80	76	72	70	95	86
MC600	949	10	3.0	19,000	95	97	92	89	86	81	78	75	100	92
IVICOUU	1,111	15	4.0	22,000	97	101	97	93	91	85	82	78	104	96
	1,172	20	4.5	24,000	98	103	99	94	93	87	84	80	106	98
	813	7.5	2.0	19,000	92	91	87	84	81	77	73	70	96	87
MC720	949	10	3.0	20,000	95	97	93	89	87	82	78	75	101	92
IVIC/20	1,111	15	4.0	23,000	97	102	97	93	91	85	82	79	105	96
	1,172	20	4.5	25,000	98	104	99	94	93	87	84	80	107	98

NOTE: Data is based on blower only based on manufacturer's data. AMCA data for installation Type B: Free inlet, Ducted outlet. Overall information calculated using 63-8000 Hz octave bands.



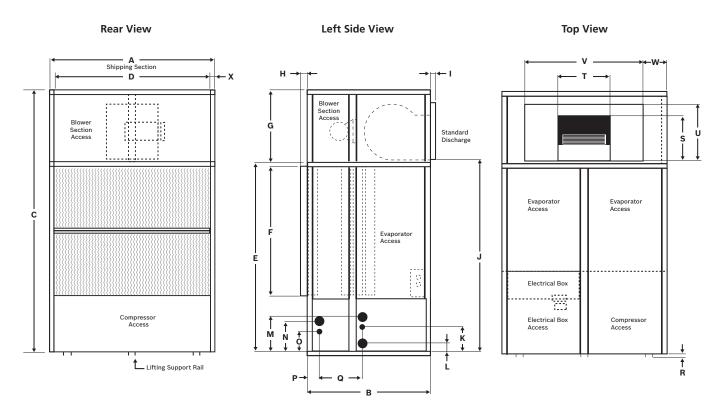
### **UNIT DIMENSIONS**

### **Vertical High Configuration MC360-MC720**

	A	В	С	D	E	F	G	Н	1	J	K	L	M
Model	Width			Blower Section Access Panel Width	Main Section Height w/o Support Rails	Filter Rack/ Duct Flange Height	Blower Sec- tion Height	Return Duct Flange Depth	Discharge Duct Flange Depth	Bottom to Discharge Duct Flange	Condensate Drain Height	Water In Height	Water Out Height
MC360	69.50	51.63	111.00	65.50	80.00	54.38	31.00	2.88	2.00	81.50	10.95	3.95	15.00
MC480	139.00	51.63	111.00	65.50	80.00	54.38	31.00	2.88	2.00	81.50	10.95	3.95	15.00
MC600	139.00	51.63	111.00	65.50	80.00	54.38	31.00	2.88	2.00	81.50	10.95	3.95	15.00
MC720	139.00	51.63	111.00	65.50	80.00	54.38	31.00	2.88	2.00	81.50	10.95	3.95	15.00

	Р	Q	R	S	T	U	V	W	Χ				Recommended
Model	Back to Economiser Connections	Economiser Connections to Condenser Connections	Lifting Support Rail Height	Discharge Height	Discharge Width	Discharge Duct Flange Height	Discharge Duct Flange Width	Side to Discharge Duct Flange	Angle Iron Frame Width	Condenser Water Connections	Condensate Drain Connection	Economiser Drain Connection	Replacement Nominal Filter Size 4" thick
MC360	5.00	23.25	1.50	18.95	21.95	23.95	49.95	9.88	2.0	2 1/2" FPT	3/4" FPT	1 1/4" FPT	17 x 27 (8)
MC480	5.00	23.25	1.50	18.95	21.95	23.95	49.95	9.88	2.0	2 1/2" FPT	3/4" FPT	1 1/4" FPT	17 x 27 (16)
MC600	5.00	23.25	1.50	18.95	21.95	23.95	49.95	9.88	2.0	3" FPT	3/4" FPT	1 1/4" FPT	17 x 27 (16)
MC720	5.00	23.25	1.50	18.95	21.95	23.95	49.95	9.88	2.0	3" FPT	3/4" FPT	1 1/4" FPT	17 x 27 (16)

NOTE: All dimensions in inches unless otherwise noted. All dimensions within +-0.125". Specifications subject to change without notice.



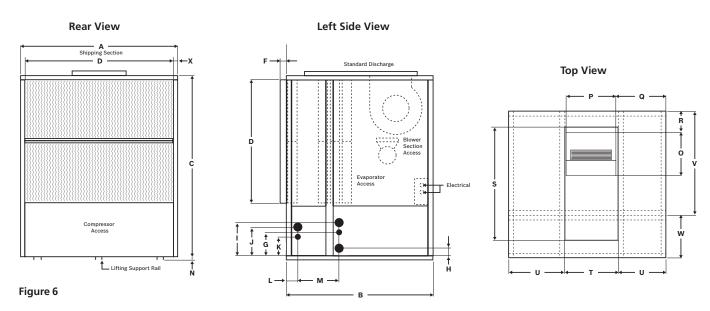
### **UNIT DIMENSIONS**

### **Vertical Low Configuration MC360-MC720**

	A	В	С	D	E	F	G	Н	1	J	K
Model	Width			Blower Section Access Panel Width	Filter Rack/ Duct Flange Height	Return Duct Flange Depth	Condensate Drain Height	Water In Height	Water Out Height	Economiser Water In Height	Lifting Support Rail Height
MC360	69.50	64.75	80.00	65.50	54.38	2.88	10.75	3.75	15.00	13.00	1.50
MC480	139.00	64.75	80.00	65.50	54.38	2.88	10.75	3.75	15.00	13.00	1.50
MC600	139.00	64.75	80.00	65.50	54.38	2.88	10.75	3.75	15.00	13.00	1.50
MC720	139.00	64.75	80.00	65.50	54.38	2.88	10.75	3.75	15.00	13.00	1.50

	0	Р	Q	R	S	T	U	V	W	Х			Recommended
Model	Discharge Height	Discharge Depth			Duct	Discharge Duct Flange Width	Side to Discharge Duct Flange		Filter / Economiser Section Depth	Angle Iron Frame Width	Condenser Water Connections	Condensate Drain Connection	Replacement Nominal Filter Size 4" thick
MC360	18.75	21.75	24.25	9.50	49.75	23.75	22.75	46.00	18.75	2.0	2 1/2" FPT	3/4" FPT	17 x 27 (8)
MC480	18.75	21.75	24.25	9.50	49.75	23.75	22.75	46.00	18.75	2.0	2 1/2" FPT	3/4" FPT	17 x 27 (16)
MC600	18.75	21.75	24.25	9.50	49.75	23.75	22.75	46.00	18.75	2.0	3" FPT	3/4" FPT	17 x 27 (16)
MC720	18.75	21.75	24.25	9.50	49.75	23.75	22.75	46.00	18.75	2.0	3" FPT	3/4" FPT	17 x 27 (16)

NOTE: All dimensions in inches unless otherwise noted. All dimensions within +-0.125". Specifications subject to change without notice.





#### **GUIDE SPECIFICATIONS**

All units conform to UL1995 Standard and are Certified to CAN/CAS C22.2 No 236 by Intertek-ETL.

#### General

Furnish and install where shown on plans, MC Model self-contained packaged air conditioning unit. Capacities, models and unit arrangement shall be as shown on the unit schedule and the contract drawings. All units shall conform to UL1995 standard and be certified to CAN/CSA C22.1 No 236 by Intertek-ETL. Unit shall be accepted for use in the City of New York by the Department of Buildings (MEA). Each unit shall be completely factory assembled, piped, wired and tested. Units shall be leak tested and charged with a full operating charge of Refrigerant 410A. Units shall then be disassembled into their individual modules for shipping and assembly on site. Installation and maintenance manuals and wiring diagrams shall be supplied with each unit. Factory test shall include, but not be limited to: complete run check of all electrical components and safeties, including proper control sequencing; pressure test of refrigerant coils and condensers; leak check of completed refrigerant circuits; leak check of completed water circuit; compressor run check.

#### **Cabinet**

VH CONFIGURATION: The unit shall be comprised of three distinct modules: 1) Main cooling, 2) Filter, and 3) Fan section. The unit shall be designed for ease of assembly. The refrigeration circuit shall remain intact during disassembly/assembly. All modules shall be able to pass through a 36" steel framed door. The frame shall be fabricated of an angle iron framework. Unit exterior panels shall be 18 gauge G-60 galvanized steel for corrosion protection. Each section shall incorporate removable access panels. The complete cabinet frame and access panels shall be insulated with ½", 1.5lb dual density fiberglass insulation. The main cooling section and the filter section shall contain a galvanized steel drain pan coated with archem type paint for corrosion resistance.

VL CONFIGURATION: The unit shall be comprised of two distinct modules: 1) Main cooling section with blower(s) and motor(s) 2) Filter section. The unit shall be designed for ease of assembly. The refrigeration circuit shall remain intact during disassembly/assembly. The frame shall be fabricated of an angle iron framework. Unit exterior panels shall be G-60 galvanized steel. Each section shall incorporate removable access panels. The complete cabinet frame and

access panels shall be insulated with  $\frac{1}{2}$ ", 1.5lb dual density fiberglass insulation. The main cooling section and the filter section shall contain a galvanized steel drain pan coated with archem type paint for corrosion resistance.

Offered as an option, ½" thick, closed cell foam insulation shall promote the indoor air quality (IAQ) of commercial buildings by improving moisture management and sound control.

#### **Evaporator**

The direct expansion coil shall be a minimum of 3 rows and fabricated from 3/8" or ½" O.D. seamless copper tubing mechanically bonded to rippled and corrugated aluminum fins. Each individual evaporator coil shall be removable for replacement without disturbing the remaining refrigerant circuits. Each evaporator coil circuit shall be fed by an adjustable thermostatic expansion valve, with external equalizer, sized to provide efficient operation at full and at part load operating points in the cooling modes.

### **Supply Fan**

Supply fans shall be double width, double inlet forward curved type of Class II construction. All fans shall be statically and dynamically balanced. Fan shafts shall be mounted in heavy-duty 150,000 hour greaseable pillow block bearings. The fan motor shall be open drip proof three phase, NEMA T frame E high efficiency EPACT rated, 1800 rpm, with grease lubricated ball bearings. The drive shall include fixed pitch sheaves with multiple V belts sized for 115% of the fan brake horsepower.

### **Refrigeration Circuit**

Each unit shall contain multiple independent refrigeration circuits. Each circuit shall include a high efficiency heavyduty scroll compressors. Each circuit shall have high and low pressure cutouts. Each circuit shall be factory sealed and fully charged with Refrigerant 410A. Suction and discharge schrader valves shall be provided for manifold gauge connections to facilitate servicing.

#### **Compressors**

Each unit shall have multiple high efficiency scroll compressors with internal or external motor protection and a time delay to prevent short cycling and simultaneous starting of compressors following a power failure. Each

#### **GUIDE SPECIFICATIONS**

All units conform to UL1995 Standard and are Certified to CAN/CAS C22.2 No 236 by Intertek-ETL.

compressor shall be on an independent refrigerant circuit. The compressors shall be mounted on rubber isolators.

#### **Condensers**

All condensers shall be coaxial tube-in-tube for maximum heat transfer efficiency and performance. Inner water tubes shall be either copper or optional cupro-nickel with large internal diameters for reduced waterside pressure drops. Outer tubes shall be steel, painted for corrosion protection. All condensers shall be rated at 600 PSIG operating refrigerant pressures and 400 PSIG waterside pressures.

#### **Hot Gas Reheat**

Provide a hot gas reheat coil to allow the unit to operate in the dehumidification mode without overheating the space. Control of the hot gas reheat shall be conducted by the unit controller with a humidity sensor that has a digital output to activate the reheat valve.

#### **Filter Section**

The unit shall be supplied with 4" deep pleated, 30% high efficiency filters. The filters shall have side access capability through an access panel.

#### **Electrical**

Each unit shall be wired and tested at the factory prior to shipment. Wiring shall comply with NEC requirements and shall conform with all applicable ETL standards. The units shall have a single point power connection. The control power shall be supplied through a factory installed, low voltage control circuit transformer with an integral resettable circuit breaker. The fan motor starter shall have at magnetic three line, ambient compensated overload protector with a manual reset. A terminal block shall be provided for the main power connection.

Each unit shall be provided with a Unit Protection Module (UPM) that controls compressor operation and monitors the safety controls that protect the unit.

Safety controls include the following:

High pressure switches located in the refrigerant discharge lines. One per refrigeration unit.

Low pressure switches for loss of charge protection located in the unit refrigerant suction lines. One per refrigeration unit.

Condensate overflow protection sensor located in the drain pan(s) of the unit and wired to the UPM board.

The UPM includes the following features:

Anti-Short Cycle Timer: 5 minute delay on break timer to prevent compressor short cycling.

Random Start: Each controller has a unique random start delay ranging from 270 to 300 seconds.

Low Pressure Bypass Timer: The low pressure switch will be bypassed for 120 seconds after compressor start-up to prevent nuisance low pressure lockouts during cold start-up.

Brownout/Surge/Power Interruption Protection: A 20 millisecond window is to be monitored for the above condition. Should any of these conditions be detected, the 5-minute delay on break timer and the random start timer delay are initiated.

Malfunction Output: The controller shall have a set of wet contacts for remote fault indication

LED Fault Indication: Two LED indicators are provided as follows:

- **Green**: Power LED indicates 18 30 VAC present at the board.
- Red: Fault indicator with blink codes as follows:
  - One Blink: 1st Stage high pressure lockout
  - Two Blinks: 1st Stage low pressure lockout
  - Three Blinks: 2nd Stage high pressure lockout
  - Four Blinks: 2nd Stage low pressure lockout
  - Five Blinks: Freeze protection lockout
  - Six Blinks: Condensate overflow lockout
  - Seven Blinks: Brown Out



#### GUIDE SPECIFICATIONS

All units conform to UL1995 Standard and are Certified to CAN/CAS C22.2 No 236 by Intertek-ETL.

Intelligent Reset: If a fault condition is initiated, the 5 minute delay on break time period is initiated and the unit will restart after this delay expires. The UPM is configurable for either 2 or 4 fault occurrences before going into a hard lockout. The selection is made through a dip switch setting on the board. If the fault condition still exists or reoccurs twice or four times within one hour, the unit will go into a hard lockout and requires a manual lockout reset. A condensate overflow fault will, however, put the unit into a hard lockout immediately.

Lockout Reset: A hard lockout can be reset by turning the unit thermostat off and then back on or by shutting off unit power at the circuit breaker.



The blower motor will remain active during a lockout condition.

### **Auxiliary Control Options (Optional)**

A pressure differential type water flow switch shall be provided, factory installed, to verify water flow status at the unit. Compressor operation shall be disabled and an alarm signal provided if condenser water flow is lost. Unit operation will be restored when water flow has been reestablished.

DDC Controls: Unit shall be equipped with a factory installed DDC control capable of interfacing with BACnet™, Modbus, N2 or Lon works® (with optional card).

The controller shall be preprogrammed to control the unit and monitor the safety controls.

The unit shall be able to operate as a standalone or be integrated into the building management system.

A leaving water and leaving air sensor shall be installed in the unit.

Wall sensors shall be available for controlling zone temperature.

#### UNIT LOCATION

**DO NOT STORE** pool equipment and/or pool chemicals in the mechanical space designed for the DXair Dehumidification System. Failure to follow these instructions may void your warranty as chemicals are highly corrosive and destructive to any HVAC system.

Any mechanical device will, at some point in time, require servicing and repair. With this in mind, sufficient mechanical space must be designed and sufficient clearances around each horizontal and vertical unit must be provided. 30-36" clearance is required around the unit and access panels. This equipment is not recommended to be located or installed in the pool room above an open pool, closets, crawl spaces without the proper access, "trap" door type accessible spaces. The proper space must be allocated to install the system, clearances required, peripheral installation, ductwork and bypass installation. Failure to provide the appropriate space may void your warranty.

Proper clearances for installation of peripherals and space must be allowed for the proper duct work installation. Choking down ductwork in this mechanical space will have negative air flow effects for your pool room. Sufficient space must be provided for filter replacement and access to the compressors. Units should be set on a piece of rubber, neoprene or other vibration absorbing material at least 1/3-½" thick. The pad should extend ¾" over the entire base of the unit. Avoid direct line of sight to the unit. Install a sound baffle over any door that has a return air grille.

Horizontal units are typically suspended above the ceiling by four (field supplied) 3/8" threaded rods fastened to the unit by factory supplier hanger bracket kits. This kit includes rubber isolators to help prevent transmission of vibration and noise to the building structure. Units should be located directly below a structural member, so that it is securely anchored. A horizontal unit always requires the proper clearances (18" clearance on either side of the unit for service and 36" in the front of the unit for maintenance access). The filter needs to be slid out and sufficient space must be provided to allow this.

Do not install any unit above any piping or electrical raceways. This unit must be able to be removed at any time without major re-arrangement of other mechanical or ceiling components.

#### SOUND

Sound is becoming an increasingly important factor in all HVAC Installations. Most of the problems associated with HVAC generated noise can be avoided by paying close attention to the equipment placement in properly designed mechanical space and the duct work/air delivery system.

#### **NEGATIVE PRESSURE**

A negative pressure fan must be installed in the pool room to prevent moisture migration. This is mandatory for all indoor pool room environments.

### **Duct Air Delivery System**

DXair requires a very high standard of duct systems for our equipment. All specifications for the air delivery system must be met and all ASHRAE and ACCA Manuals pertaining to properly sized duct work must be followed. Air delivery is critical to these structures. A continuous loop of duct is recommended at a .20 static on supply and a .07 on one high return air. All diffusers should be double deflection and moving air 6-12" from all glass or surfaces that are prone to condensation. Diffusers are not designed "blowing down", "blowing over" a pool area, they must be deflected at surfaces that can reach Dew Point Temperature. Diffusers are not built into the walls between windows blowing across an open pool.

We do not recommend blowing air across an open pool; this serves to increase the evaporation of pool water and create a chill effect on the patrons. Blowing air across an open pool does not resolve the chloramine issues; this is water quality issue not an air flow issue. Air is critical to the structure and the proper air turnover rates and air delivery system will assist in maintaining this environment properly; however, proper pool water balancing must be addressed at all times by owners/staff, and showers must be taken by all patrons prior to entering the pool. Please keep in mind, if you can smell the chemicals in a natatorium, the pool is out of balance and becomes a highly caustic and corrosive environment.

Square throats and restrictions in the air delivery system must be eliminated. If square throats are used, the proper elbows/radius and turning vanes are required. The more restrictive air flow in a duct system, the less likely this system will control the environment properly and may place additional stress due to lack of air flow on the system itself.

No fiberboard duct or flex duct should be used in these systems unless approved in writing by DXair Engineering. All skylights must be addressed with air flow. If ducting cannot reach these areas, ceiling fans blowing up must be installed between the skylights to move air into them and prevent condensation.



#### **DXair LV Series**

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DXair is not a licensed architectural firm, not a licensed mechanical engineering firm or installation contractor. We do not provide building loads (Sensible/Latent) for any natatorium. This information must be provided by customer for proper sizing of the system to your design requirements. Our 'engineering' consists of calculations based on pool room data for evaporation rate at design temperatures and RH, supply air/return air cfm, outside air requirements, and negative pressure for the space. Please provide mechanical schedules for all projects (new or retrofits) when requesting a quote for new construction or quotes for retrofitting an existing natatorium. If only competitor specs are provided and no building loads are obtained, DXAir will not be liable or responsible for any undersizing or oversizing, or lack of performance due to lack of information.

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